6ES7518-4AP00-0AB0

## **Data sheet**



SIMATIC S7-1500, CPU 1518-4 PN/DP, central processing unit with 6 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518-4 PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	6 Mbyte

<ul><li>integrated (for data)</li></ul>	60 Mbyte
Load memory	oo mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	62 65 y lo
maintenance-free	Yes
CPU processing times	
	1 ns
for bit operations, typ. for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns 6 ns
for floating point arithmetic, typ.	0 IIS
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	<u>, , , , , , , , , , , , , , , , , , , </u>
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, , , , , ,
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
- Hamber of Glook Motherholde	o, o stock morner, sit, groupou into one olook morner, syle

Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	, , ,
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Number of IO Controllers	
<ul><li>integrated</li></ul>	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	De inserted in total
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	·
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	· · · · ·
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	100
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Controller     PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
- Open in communication	100, Optionally also only prod

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	·
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	512
— of which in line, max.	512
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	o, total adi ood all illidiid
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
Undete fine for IDT	quantity of configured user data
Update time for IRT	105 00
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 μs	187.5 μs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	μο ο οι ο μο,
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes

	N.
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul><li>— Prioritized startup</li></ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	4
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
3. Interface	
Interface types  • RJ 45 (Ethernet)	Yes; X3
, ,	1
Number of ports     integrated switch	
• integrated switch	No
Protocols  • IP protocol	Voc. IDv4
•	Yes; IPv4
PROFINET IO Controller	No No
- DDOCINETIO Davidas	
PROFINET IO Device     SIMATIC communication	
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul><li>SIMATIC communication</li><li>Open IE communication</li></ul>	Yes Yes
<ul><li>SIMATIC communication</li><li>Open IE communication</li><li>Web server</li></ul>	Yes
<ul><li>SIMATIC communication</li><li>Open IE communication</li></ul>	Yes Yes
<ul><li>SIMATIC communication</li><li>Open IE communication</li><li>Web server</li></ul>	Yes Yes
SIMATIC communication     Open IE communication     Web server  4. Interface	Yes Yes
SIMATIC communication     Open IE communication     Web server  4. Interface Interface types	Yes Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485	Yes Yes Yes Yes; X4
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports	Yes Yes Yes Yes; X4
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports Protocols	Yes Yes Yes Yes; X4
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master	Yes Yes Yes; X4 1 Yes
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication	Yes Yes Yes; X4 1 Yes No
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	Yes Yes Yes Yes; X4 1 Yes No Yes
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication	Yes Yes Yes; X4 1 Yes No
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes
SIMATIC communication Open IE communication Web server  Interface  Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types  RJ 45 (Ethernet)	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  100 Mbps	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps 1000 Mbps	Yes Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
SIMATIC communication Open IE communication Web server  Interface Interface Interface types RS 485 Number of ports  Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  100 Mbps	Yes Yes Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes

<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
RS 485	165
Transmission rate, max.	12 Mbit/s
Protocols	12 Willio
	N-
PROFIsafe	No
Number of connections  Number of connections, max.	204: via integrated interfaces of the CDLL and connected CDs / CMs
Number of connections, max.     Number of connections reserved for ES/HMI/web	384; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of connections via integrated interfaces	320
Number of conflections via integrated interfaces     Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via
	PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vacuation with TLC V/4 Corrected
PG/OP communication     S7 routing	Yes; encryption with TLS V1.3 pre-selected
S7 routing     Data regard routing	Yes Yes
Data record routing     S7 communication, as conver	Yes
<ul><li>S7 communication, as server</li><li>S7 communication, as client</li></ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See offille fielp (S7 confindincation, user data size)
TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V III II li I
Runtime license required	Yes; "Large" license required
OPC UA Client  Application authorities tions	Yes
Application authentication  Security policies.	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces,</li> </ul>	40 5 000
recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	300
max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
<ul> <li>Number of elements for one call of</li> </ul>	100
OPC_UA_MethodGetHandleList, max.	

<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
— Number of sessions, max.	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
Number of server methods, max.	100
Number of inputs/outputs per server method,	20
max.  — Number of monitored items, recommended	10 000; for 1 s sampling interval and 1 s send interval
max.	
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Alarms and Conditions	Yes
<ul> <li>Number of program alarms</li> </ul>	400
·	
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Number of alarms for system diagnostics     Further protocols	
<ul><li>— Number of alarms for system diagnostics</li><li>Further protocols</li><li>MODBUS</li></ul>	Yes; MODBUS TCP
Number of alarms for system diagnostics     Further protocols	
<ul><li>— Number of alarms for system diagnostics</li><li>Further protocols</li><li>MODBUS</li></ul>	
— Number of alarms for system diagnostics     Further protocols     • MODBUS  Isochronous mode  Equidistance	Yes; MODBUS TCP
— Number of alarms for system diagnostics     Further protocols     • MODBUS  Isochronous mode     Equidistance S7 message functions	Yes; MODBUS TCP Yes
— Number of alarms for system diagnostics  Further protocols  ■ MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.	Yes; MODBUS TCP Yes 64
— Number of alarms for system diagnostics     Further protocols     • MODBUS  Isochronous mode     Equidistance S7 message functions	Yes; MODBUS TCP Yes
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm"
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000
- Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000
- Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000
Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions	Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480
Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems
Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 4 800  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
— Number of alarms for system diagnostics  Further protocols  ■ MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  ■ Number of program alarms  ■ Number of alarms for system diagnostics  ■ Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No 20
— Number of alarms for system diagnostics  Further protocols  ● MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  ● Number of program alarms  ● Number of alarms for system diagnostics  ● Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  ● Status/control variable	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No 20  Yes
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables	Yes; MODBUS TCP  Yes  64  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)  No 20
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control variable  • Variables  • Number of variables, max.	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.	Yes; MODBUS TCP  Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
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— Number of alarms for system diagnostics  Further protocols  • MODBUS  Isochronous mode  Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing	Yes  64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000  4 000 1 000 480  Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job

<ul><li>present</li></ul>	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	0.11 ( 540//0 / 1 )
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	V.
RUN/STOP LED	Yes
• ERROR LED	Yes Yes
<ul><li>MAINT LED</li><li>Connection display LINK TX/RX</li></ul>	Yes
. ,	1 65
Supported technology objects	V N T T T T T T T T T T T T T T T T T T
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	15 360
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	440
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	140
Number of positioning axes at motion control	192
cycle of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
<ul><li>PID_3Step</li></ul>	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
• vertical installation, min.	display is switched off 0 °C
vertical installation, min.     vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
- vortion motalidation, max.	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	Ver
User program protection/password protection	Yes
Copy protection	Yes
Block protection  Access protection	Yes
Access protection	Yes
protection of confidential configuration data	Yes
Dassword for display	
<ul><li>Password for display</li><li>Protection level: Write protection</li></ul>	Yes

<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g

Pobrano z: https://sterowniki-plc.net/sterownik-plc-simatic-s7-1500-24v-dc-siemens-6es7518-4ap00-0ab0